

PS-80**Acrylic Lacquer Primer Surfacer****DESCRIPTION**

PS-80 Acrylic Lacquer Primer Surfacer is a high-quality, high-solids primer with excellent fill, build and sanding qualities. It offers fast drying and superior top coat hold out. May be used under alkyd enamels, acrylic enamels, acrylic lacquers and urethane enamels.

TECHNICAL PRODUCT INFORMATION

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|----------------------------|-------------------------|
| • Percent Solids by weight | 19.8% |
| • Dry Film Thickness | 1 mil per coat (D.F.T.) |
| • Shelf Life | One Year (unopened) |

PACKAGING

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|---------|---------------------------------|----------|--------|
| • PS-80 | Acrylic Lacquer Primer Surfacer | 1 Gallon | 4/case |
|---------|---------------------------------|----------|--------|

MIX RATIO

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|----------|---------------------------------------|
| • 1 Part | PS-80 Acrylic Lacquer Primer Surfacer |
| • 1 Part | Zero VOC Reducer |

REDUCER OPTIONS

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|----------|-------------------------|
| • PS-265 | Zero VOC Reducer Fast |
| • PS-275 | Zero VOC Reducer Medium |
| • PS-285 | Zero VOC Reducer Slow |

SUBSTRATES

- Properly prepared OEM surfaces
- Cured, and sanded auto-body fillers

GUN SETUP

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| • HVLP | 1.6mm-1.8mm | 8-10 psi @ gun |
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APPLICATION

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|------------------------|--|
| • 2-3 medium wet coats | |
| • Flash between coats | 6-10 minutes |
| • Sanding | Initial 320 grit, finished with 400-600 grit |

HEALTH & SAFETY

See Safety Data Sheet and labels for additional safety information and handling instructions.

*The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDS's of all components, since the mixture will have the hazards of all its parts.

*Improper handling and use, for example, poor spray technique, inadequate engineering controls and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.

*Follow spray equipment manufacturer's instructions to prevent personal injury or fire.

*Provide adequate ventilation for health and fire hazard control.

*Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.

*Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.

*Always observe all applicable precautions and follow good safety and hygiene practices.

*Safety Data Sheets are available at www.performerseries.com